Magnelis®
An innovative metallic coating that offers protection in the harshest environments
Magnelis® is an exceptional, new metallic steel coating providing surface protection in a variety of applications against long-term wear and tear. This unique coating offers a combination of attributes. Magnelis® provides:

> The best corrosion resistance performance; up to 10 times better than galvanised steel

> The best suited protection to withstand harsh environments

> The most cost-effective alternative to the post-galvanised process

The chemical composition of Magnelis® has been optimised to provide the best corrosion-resistance results.

Magnelis® is produced on a classic industrial hot dip galvanising line, but dipped in a molten bath with a unique metallic chemical composition of zinc with 3.5% aluminium and 3% magnesium. The 3% magnesium is crucial as it creates a stable and durable layer across the entire surface and gives a far more effective corrosion protection than coatings with a lower magnesium content. As such, ArcelorMittal’s Magnelis® offers significantly superior performance than alternative European products.

Magnelis® has a natural dark grey, spangle-free smooth aesthetic aspect. Magnelis® is available with a standard environmentally friendly E-Passivation® (translucent CrVI-free temporary protection) or can be oiled on request.
Self-repairing protection for cut edges

Environmentally friendly

Superior corrosion resistance in chloride and ammonia environments

Magnelis®
examples of applications

An alternative to the post-galvanising process and to aluminium or stainless
Magnelis®
Key benefits

**Superior corrosion resistance**

Nothing offers better protection than Magnelis® in chloride or ammonia environments. Due to its unique chemical composition, Magnelis® provides superior corrosion resistance than standard hot dip galvanised steel.

The destruction of coating that occurs in an ammonia environment is seven times less with Magnelis® than with a standard zinc coating. In addition, Magnelis® guarantees a longer-lasting, active coating protection over time.

Over an eight-month period, a range of metallic coated products were submitted to salt spray tests. The results clearly highlighted the superior corrosion resistance performance of Magnelis® over other metallic coatings. No red rust was observed on the Magnelis® sample.

In highly alkaline environments (pH between 10 and 13), Magnelis® demonstrates superior corrosion resistance compared to other metallic coatings.

Due to its chemical composition, the product has better quality characteristics in terms of barrier protection against corrosion in an ammonia environment.

**Corrosion resistance by salt spray test (average):**
Magnelis®: > 200 h/µm - Aluzinc®: ±100 h/µm - ZA: ± 25 h/µm
Hot dip galvanised (HDG): ± 8–10 h/µm
Self-repairing protection on cut edges  

In addition to being fortified by a cathodic protection equivalent to zinc coating, Magnelis® protects exposed cut edges with a thin zinc-based protective film with magnesium, which prevents corrosive reactions.

The nature of this film varies depending on the environment and the properties according to the aluminium and magnesium content.

An alternative to post-galvanising and other metals  

Magnelis® offers a real advantage over post-galvanised products (with a ZM coating weight greater than 250 g/m²) and even over high value products such as stainless and aluminium.

Depending on the environment to which it is exposed, Magnelis® delivers a significant coating weight reduction of 2 to 4 times less than post-galvanised products, while still performing significantly better in terms of corrosion resistance and cost-effectiveness.

Environmentally responsible  

The application of Magnelis® ensures the preservation of natural resources since it uses less zinc than pure zinc coatings. Moreover, like Aluzinc®, Magnelis® reduces considerably the zinc runoff* in soils.

*Runoff rate: the rate of dissolution of a material from its surface into the external environment (in g/m²/year). In our case: the quantity of zinc washed from the surface by falling rain water.
Magnelis®
Excellent workability

Thanks to its highly resistant, adherent metallic layer, Magnelis® can be formed in a variety of methods, including bending, drawing, profiling etc.

By decreasing the amount of metallic coating, while safeguarding corrosion resistance levels, spot welding is consequently improved.

A protective oxide barrier covers the weld, preventing the development of red rust. Thinner coating facilitates processing and delivers substantial savings.

Magnelis® performs three times better than standard galvanised steel, reduces powdering effect and loses less coating weight in processing tools.

Friction test

Powdering behaviour comparison

Oil fuchs 4107S in excess
Comparison between Galvanised and Magnelis® steels

Lubrication: Fuchs 4107S in excess
Powdering behaviour comparison between metallic coatings expressed in weight loss (g/m²)
# Metallic coatings features comparison

<table>
<thead>
<tr>
<th>Product features</th>
<th>HDG Zn</th>
<th>ZA</th>
<th>Aluzinc®</th>
<th>Magnelis®</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Anti-corrosion properties</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>In a chloride environment (marine site, swimming pool)</td>
<td>Reference</td>
<td>+</td>
<td>++</td>
<td>+++</td>
</tr>
<tr>
<td>In an ammonia environment (stable, farm, greenhouse)</td>
<td>Reference</td>
<td>+</td>
<td>−</td>
<td>++</td>
</tr>
<tr>
<td>In an SO2 environment (acid industrial environment)</td>
<td>Reference</td>
<td>+</td>
<td>++</td>
<td>+</td>
</tr>
<tr>
<td>Temporary protection (transport, storage)</td>
<td>Reference</td>
<td>+</td>
<td>+++</td>
<td>+++</td>
</tr>
<tr>
<td>Edge protection (heavy gauge, perforated sheet)</td>
<td>Reference</td>
<td>+</td>
<td>−</td>
<td>+++</td>
</tr>
<tr>
<td>Corrosion of a deformed part (bent or stamped)</td>
<td>Reference</td>
<td>+</td>
<td>−</td>
<td>++</td>
</tr>
<tr>
<td><strong>Forming properties</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bending &amp; roll-forming</td>
<td>Reference</td>
<td>=</td>
<td>−</td>
<td>+</td>
</tr>
<tr>
<td>Drawing</td>
<td>Reference</td>
<td>+</td>
<td>−</td>
<td>+</td>
</tr>
<tr>
<td><strong>Assembling properties</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spot welding (equivalent thickness)</td>
<td>Reference</td>
<td>−</td>
<td>−</td>
<td>−</td>
</tr>
<tr>
<td><strong>Aspect</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Visual appearance</td>
<td>Reference</td>
<td>−</td>
<td>+</td>
<td>−</td>
</tr>
</tbody>
</table>

= Equivalent  + Superior  − Inferior

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## Range

**Magnelis® coating range**
- ZM90
- ZM120
- ZM175
- ZM195
- ZM250
- ZM310

**Coating thickness (µm/per side)**
- DX51D to DXS7D +ZM
- HX260LAD to HX420LAD +ZM
- S220GD to S390GD +ZM
- H240D +ZM

**Steel grades**
- DX51D to DXS7D +ZM
- HX260LAD to HX420LAD +ZM
- S220GD to S390GD +ZM
- H240D +ZM

**Surface aspect**
- MA
- MB

**Surface treatment**
- C (E-Passivation® CrVI-free)
- O (oiled)

**Thickness range**
- From 0.45 mm to 6 mm

**Width range**
- Up to 1 680 mm

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**Credits**
Cover: © Fotosearch
p.4-5: Samples after salt spray test – ArcelorMittal Global R&D
p.6: Magnelis® samples – Photographer: Jeroen Op de Beeck